

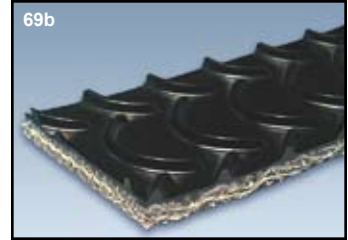
# INCLINE / BLACK HEAVY DUTY BELTING

## PVC Black Crescent Top

Aggressive scoop pattern for high incline conveying. Crescent pattern creates hundreds of tiny "buckets" capable of conveying liquids along with solids. Conversely, the belt can be run in the opposite direction, and the upside-down crescents convey solids while draining off liquids. Belt operates smoothly and quietly on the return. Good tubeveyor belt.

**69a** PVC - 120 Black Crescent Top x FS

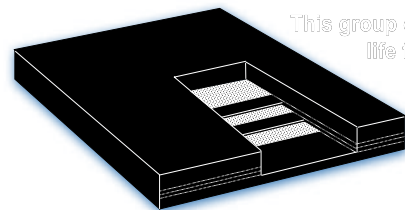
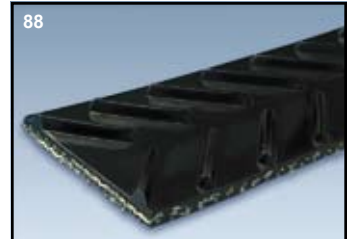
**69b** PVC - 200 Black Crescent Top x FS



## PVC - 100 Black Chevron Top

The herringbone pattern of alternating rows of solid PVC chevrons forms a cover highly capable of moving bulk, free-flowing materials such as grains, food stuffs, feeds, and fertilizers up steep inclines. Ideal for tubeveyors. See also solid woven PVC belting section on pages 13 and 14.

**88** PVC - 100 Black Chevron Top II x MOR



This group of belts is designed and compounded to provide the longest service life for the most commonly found bulk haulage operating environments.



## 2 Ply Standard Black Heavy Duty - High Abrasion Resistant

"Standard" is compounded to provide excellent abrasion resistance and flex life and is the best buy for the majority of conveyor belt applications. Its high-tension synthetic fabrics result in minimum stretch, full resistance to mildew and rot, greatest fastener holding ability and impact resistance and highest adhesion between plies and covers.

**52** 2 Ply 150 Black 1/32" x Bare

**70** 2 Ply 150 1/32" x 1/32"

**70a** 2 Ply 150 1/16" x 1/32"

**71** 2 Ply 150 1/8" x 1/32"

**72** 2 Ply 150 1/8" x 1/16"

**73** 2 Ply 220 1/8" x 1/16"

**75** 2 Ply 220 3/16" x 1/16"



## 3 Ply Standard Black Heavy Duty - High Abrasion Resistant

These belts feature the same compounds and fabric as the 2 ply belts above, but offer an additional ply to provide extra strength and impact resistance. No. 80b is used primarily on high-tension conveyors and elevators with long centers or in abusive situations. \* Not shown in Beltservice's full line sample catalog due to belt's thickness.

**77** 3 Ply 330 3/16" x 1/16"

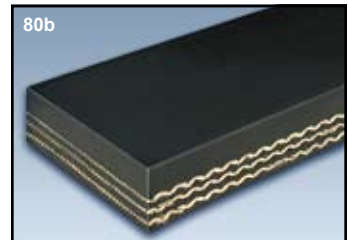
**77c** 3 Ply 330 1/16" x Bare

**77d** 3 Ply 330 3/16" x Bare

**78** 3 Ply 330 1/4" x 1/16"

**80b** 3 Ply 600 1/4" x 1/16"

**80d** 3 Ply 600 3/8" x 1/8"\*



## 4 Ply Standard Black Heavy Duty - High Abrasion Resistant

Same fabric and compounds as 2 and 3 ply heavy duty belts, shown on this page, however 4 ply construction offers higher strength and impact resistance. Used often on high tension conveyors with long centers, or in applications involving abusive conditions.

**77e** 4 Ply 440 1/4" x Bare

**80** 4 Ply 440 1/4" x 1/16"

**80a** 4 Ply 440 3/8" x 3/32"



## 2 and 3 Ply Moderate Oil Resistant

Combines excellent abrasion resistance and long flex life with moderate oil resisting properties. Ideal belt for conveying oily grains and wood chips.

\*220# is also available for belt No. 53.

\*\*Not shown in Beltservice's full line sample catalog.

**53** 2 Ply 160 Black 1/8" x Bare MOR\*

**74** 2 Ply 220 1/8" x 1/16" MOR-SC

**75a** 3 Ply 225 1/8" x Bare MOR

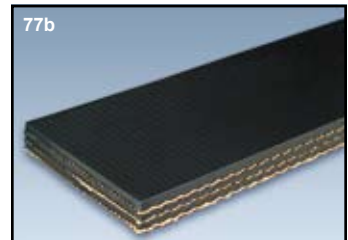
**75b** 2 Ply 220 3/16" x 1/16" MOR-SC

**77a** 3 Ply 330 3/16" x 1/16" MOR-SC

**77b** 3 Ply 330 3/32" x Bare MOR

**77f** 3 Ply 330 3/16" x Bare MOR\*\*

**80e** 3 Ply 600 3/16" x Bare MOR



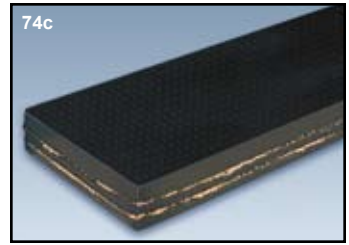
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# BLACK HEAVY DUTY BELTING

## 2 Ply Flame Resistant-SBR

Designed for mining applications where fire resistance is required. Meets the requirements of power plants where oil resistance is not required. Carries the FR designation for flame resistance.

**74c** 2 Ply 220 5/32" x 3/32" FR-SBR



## 2 and 3 Ply FR Oil Resistant-Static Conductive

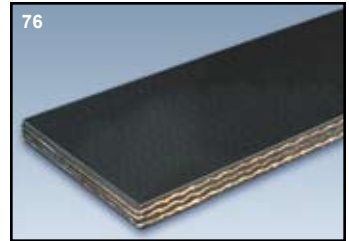
Specially compounded for the oily effects of grain, this belt is also static conductive. Carries the FR designation for flame resistance. Designed for grain conveyors and elevators where static charges must be held to a minimum. SOR compound, resistant to vegetable oil sprays, is available in Nos. 74b, 76 and 80c.

**74a** 2 Ply 220 1/8" x 1/16" FR-SC-MOR

**74b** 2 Ply 220 1/16" x 1/16" FR-SC-SOR

**76** 3 Ply 330 1/16" x 1/16" FR-SC-SOR

**80c** 3 Ply 600 1/16" x 1/16" FR-SC-SOR

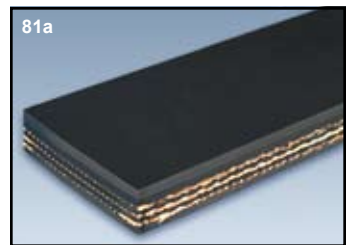


## Super Oil Resistant - (Hot Asphalt)

"Super Oil Resistant" is specially compounded for applications requiring moderate to very high oil resistance such as hot asphalt, foundries, oily grains, machine oils, and oil treated coal. These belts have the same high-quality fabric characteristics as "Standard."

**81** 2 Ply 220 3/16" x 1/16" Hot Asphalt SOR

**81a** 3 Ply 330 3/16" x 1/16" Hot Asphalt SOR



## High Heat Resistant - 400°

"High Heat Resistant" premium grade belts feature compounds specially formulated to withstand temperatures to 400°F. They offer maximum resistance to the deteriorating effects of severe heat encountered in many applications such as in cement plants and foundries; they also tough and abrasion resistant. \* In stock but not shown in Beltservice's full line sample catalog

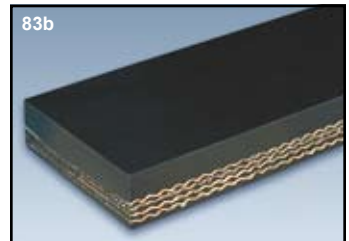
**82** 2 Ply 220 3/16" x 1/16" Heat Resistant 400°F

**82b** 3 Ply 300 3/16" x 1/16" Heat Resistant 400°F\*

**83** 3 Ply 330 1/4" x 1/16" Heat Resistant 400°F

**83a** 3 Ply 225 1/8" x Bare Heat Resistant 400°F

**83b** 4 Ply 440 1/4" x 1/16" Heat Resistant 400°F

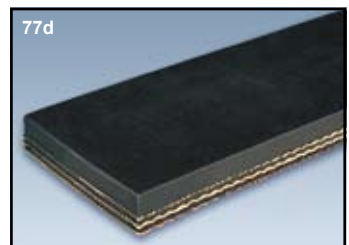


## 3 Ply Cover x Bare

Belts designed for medium to heavy-duty applications where no oil or wood terpenes are present. Ideal for use on slider bed conveyors.

**77c** 3 Ply 330 1/16" x Bare

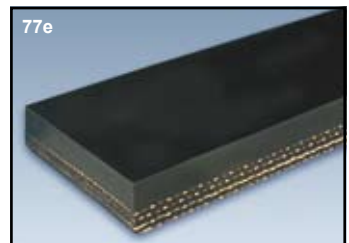
**77d** 3 Ply 330 3/16" x Bare



## 4 Ply Cover x Bare

This belt is ideal for medium to heavy-duty service in slider bed applications. It was designed for use where no oil or wood terpenes are present.

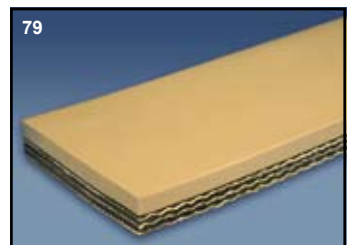
**77e** 4 Ply 440 1/4" x Bare



## 3 Ply 225 Tan Pure Gum x Bare

Popularly used in the lumber industry as a slow down belt. No. 79 is a versatile belt that can be used in temperatures ranging from -40°F to 250°F (intermittent).

**79** 3 Ply 225 3/16" Tan Pure Gum x Bare



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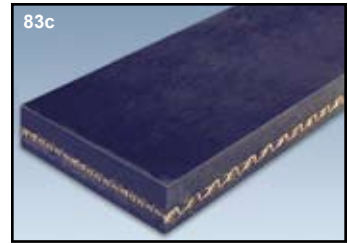
# BLACK HEAVY DUTY / SOLID WOVEN PVC BELTING

## Single-Ply Straight-Warp

The 83c "Rock It!" is a premium heavy duty belt constructed with a reinforced carcass and Grade 1 top and bottom covers. Single-ply straight-warp belts characteristically resist longitudinal tears and gouging caused by heavy load impacts at rock crushers and quarries. They possess superior lace retention and troughability, with low stretch. \* In stock but not shown in Beltservice's full line sample catalog.

**83c** 1 Ply 440 1/4" x 1/8" Single-Ply Straight-Warp Grade 1 "Rock It!"

**83d** 1 Ply 225 1/8" x 1/16" Single Ply Straight-Warp\*



## Skirtboard Rubber/Chute Lining

Used at the point of loading for guiding product onto the center of the belt and for protecting metal parts. Also useful for lining metal and wood chutes, hoppers, and troughs. Commonly found in construction, sand and gravel operations, quarries and mines, and in feed and grain applications. \*In stock but not shown in Beltservice's full line sample catalog. \*\*Not shown in Beltservice's full line sample catalog due to belt's thickness.

**84a** 1/8" Skirtboard\*

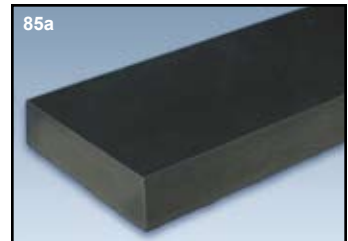
**84** 1/4" Skirtboard

**85** 3/8" Skirtboard

**85a** 1/2" Skirtboard\*\*

**85b** 3/4" Skirtboard\*\*

**85c** 1" Skirtboard\*\*



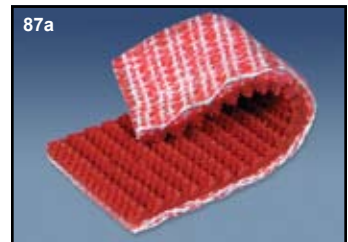
## PVC Roughtops

Rough textured, non-skid surface enables packages, boxes, cases, and other products to be conveyed on incline or decline. Uni-ply construction and PVC compounds combine all the best properties for high traction conveying and best resistance to oils, greases, water, industrial chemicals, abuse, and stretch. Supergrip is softer durometer for highest grab and steepest inclines. Red No. 87a has outstanding strength and is used extensively in particle board and plywood manufacturing.

**86/68** PVC - 120 Black Roughtop x Brushed

**87/69** PVC - 120 Green Supergrip Roughtop x Brushed

**87a** PVC - 200 Red Supergrip Roughtop x Brushed

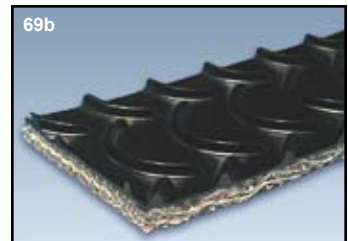


## PVC Black Crescent Top

Aggressive scoop pattern for high incline conveying. Crescent pattern creates hundreds of tiny "buckets" capable of conveying liquids along with solids. Conversely, the belt can be run the opposite direction, and the upside-down crescents convey solids while draining off liquids. Belt operates smoothly and quietly on return. Good tubeveyor belt.

**69a** PVC-120 Black Crescent Top x FS

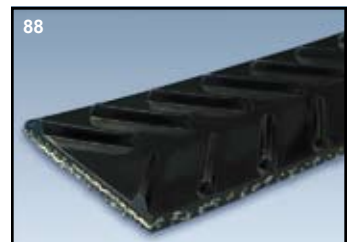
**69b** PVC-200 Black Cresescent Top x FS



## PVC-100 Black Chevron Top

The herringbone pattern of alternating rows of solid PVC chevrons forms a cover highly capable of moving bulk, free-flowing materials such as grains, food stuffs, feeds, and fertilizers up steep inclines. Ideal for tubeveyors.

**88** PVC-100 Black Chevron Top II x Brushed MOR



## PVC - 120 and 150 Black

Has proven to be the longest wearing, best performing, most problem free package handling belt available today. Economical, general purpose specifications ideal for a variety of slider bed, roller bed, and live roller applications. Offer low stretch, high fastener holding ability and superior rip, tear, and gouge resistance.

**90** PVC - 120 Black C x C

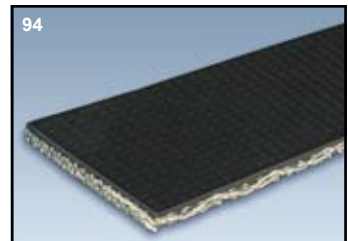
**91** PVC - 120 Black C x Brushed

**92** PVC - 120 Black FS x Brushed FR

**93** PVC - 150 Black C x C

**94** PVC - 150 Black C x Brushed

**95** PVC - 150 Black FS x Brushed FR



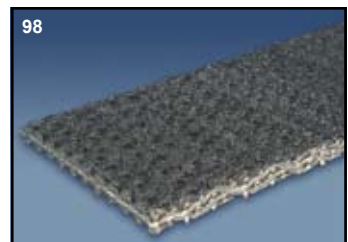
## PVC - 200 Black

Problem free, high performance elevator belt popular in the feed and grain industries. Also popular as heavy duty package and bulk product conveyor belt.

**96** PVC - 200 Black C x C SC/FR

**97** PVC - 200 Black C x Brushed

**98** PVC - 200 Black FS x Brushed FR



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